Comparison measuring instruments which ensure high quality, high accuracy and reliability.

Back Plunger Type Dial Indicators

- Back Plunger type dial indicators are suitable for mounting onto leveling machine tool tables or inspection jigs, and for use in small spaces where the graduations of standard dial indicators are difficult to see.
- Mitutoyo's proprietary shock-proofing mechanism provides excellent durability and shock resistance.

DIMENSIONS

• Model **2990A-10** provides 0.001 mm graduation.



An inspection certificate is supplied as standard. Refer to page U-9 for details.

Holding bar (optional)

Order No.	øD (mm)	L (mm)
21AAA166	ø6	42
136567	ø6	81
124625	ø6.35	81
21AAA167	ø6.35	42
21AAA168	ø8	42
136568	ø8	81

Note: øD and L: detail shown in drawing below.

Optional Accessory

Limit hand (2 pcs.): 21AZB195





Balanced scale







One revolution Measuring range: 1 mm Shockproof Back Plunger

→ Jeweled bearing

*			
22.2 ø35.6	L _] [6]	957 057 0880009 04 05×0.45 0551	Unit: mm Holding bar (optional)
© 2.24 © 0.375 002 © 0.16 © 0.87 2182 © 1.40 (three	Holding bar (optional) (Ø0.24 Only) contact (Ø0.12) 28056 ad: No. 4-48 UNF)	Ø2.24 Ø2.01 Ø2.01	Unit: in Holding bar (optional) Ø2.28 Ball contact (Ø0.12) 21BZB005 (thread: No. 4-48 UNF) 2991A-10

Note 1: The shoulder on a contact point (standard accessory) for **2960A** and **2961A** acts as a stop to prevent spindle overrun that may otherwise damage the indicator. For this reason, if you need to install an optional contact point with an outside diameter smaller than 7 mm, use a washer (with outside diameter of at least 7 mm, inside diameter of 3 mm, and thickness of approx. 0.5 mm) placed between the contact point and the spindle.

Note 2: Refer to pages F-57 to F-60 for details of contact points

Metric

2960A

2990A-10

Order No.

ISO/JIS type Metric Maximum permissible error (MPE) (µm Graduation Range Dial Measuring Order No. Indication error Repeat-(range/rev) (mm) reading force (N) Hysteresis (mm) 1/10 Rev ability 0.01 50-0-50 2960A 1 (1.27) 1.4 or less 8 14 2990A-10

Note 1: Completed products inspection is performed in the vertical orientation (contact point downward) and the stated accuracy is guaranteed.

Inch	and the second and plants are decided.						
Order No.	Graduation (in)	Range (range/rev) (in)	Accuracy (in) First 1 Rev/2.5 Rev/10 Rev Retrace		Repeatbility (in)	Dial reading	Measuring force (N)
2961A	0.0005	0.04/0.05	±0.0005/—/—	0.00016	±0.0001	20-0-20	1.4 or less
2991A-10	0.0001	0.008/0.01	+0.0002/—/—	0.0001	+0.00005	4-0-4	1.5 or less

Note 1: Completed products inspection is performed in the vertical orientation (contact point downward) and the stated accuracy is guaranteed.



Inch	-				
Order No.	10 0 10	U	3	₩	90°
2961A	V	V	V		V
2991A-10	V	V	V	V	~

F-55